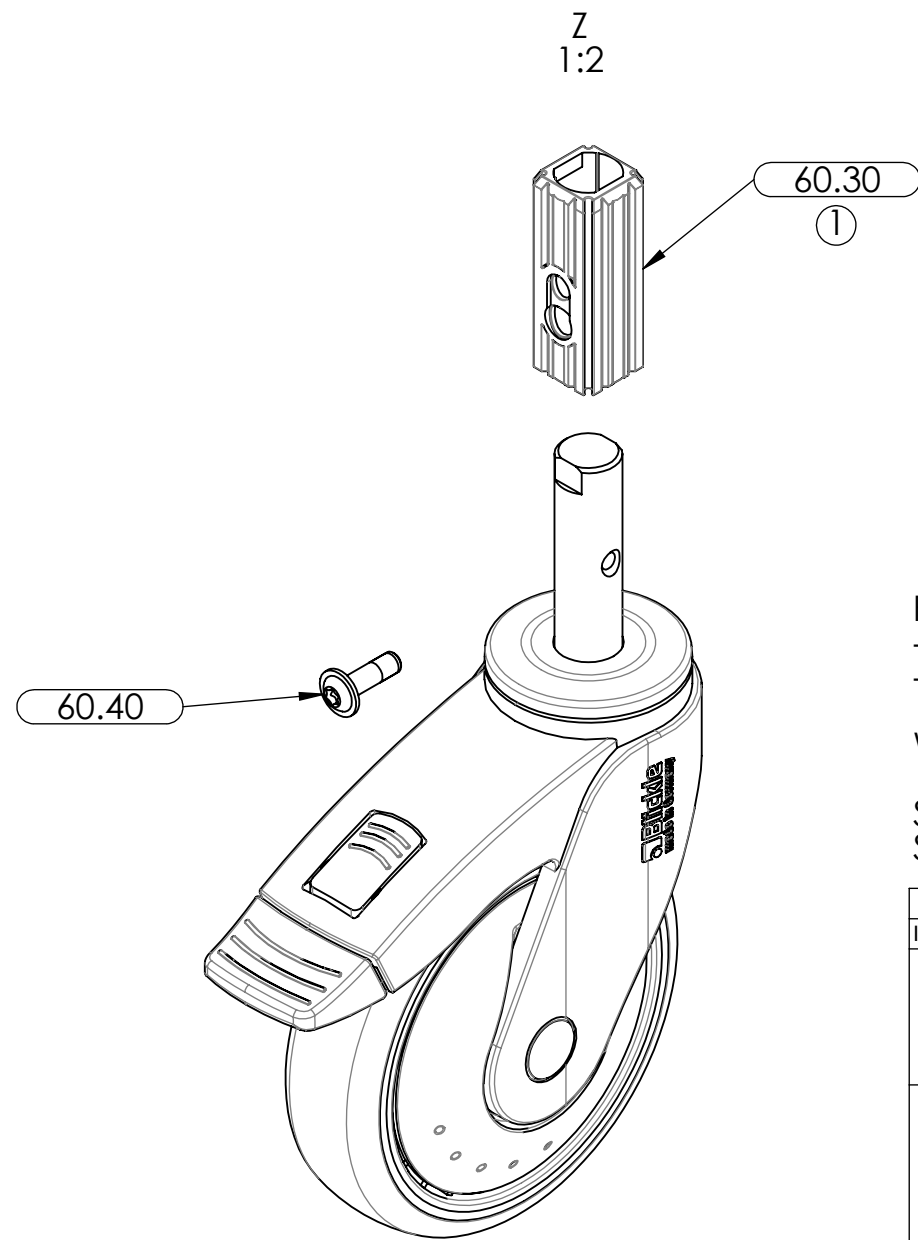
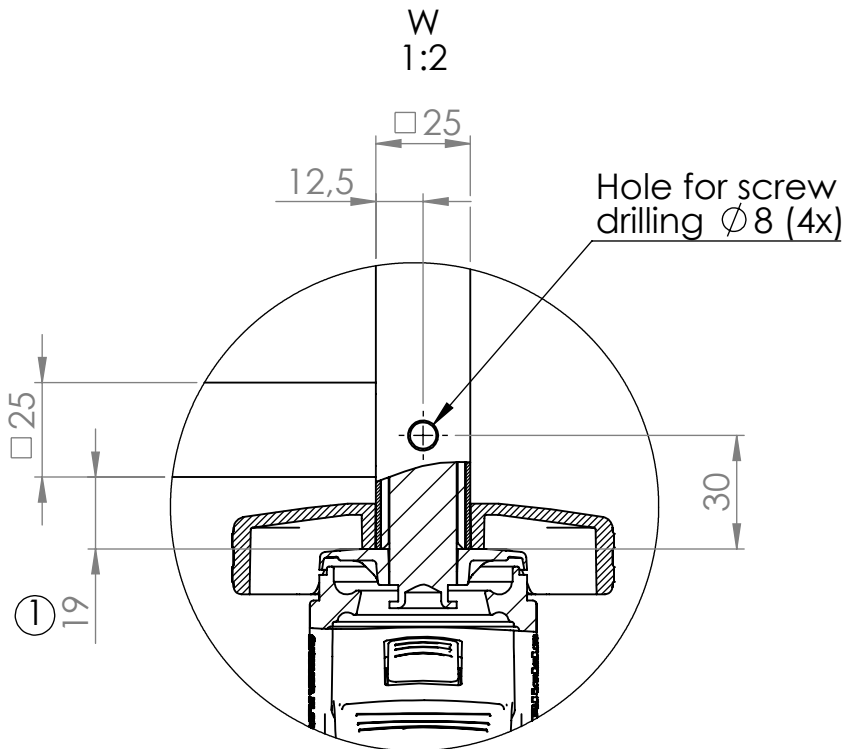
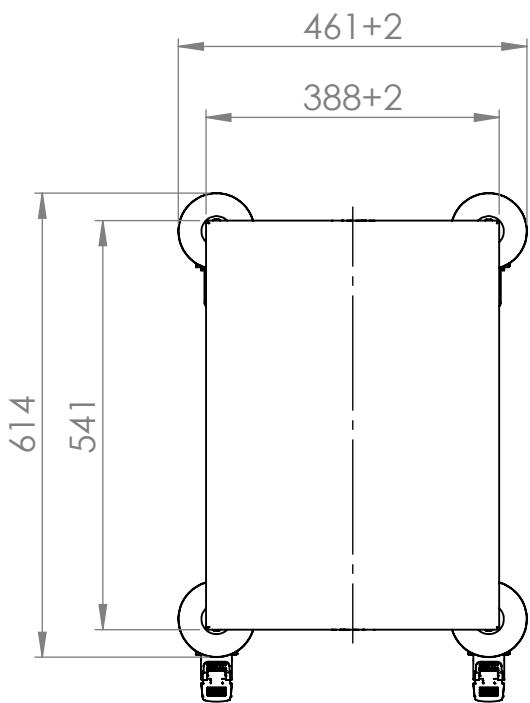
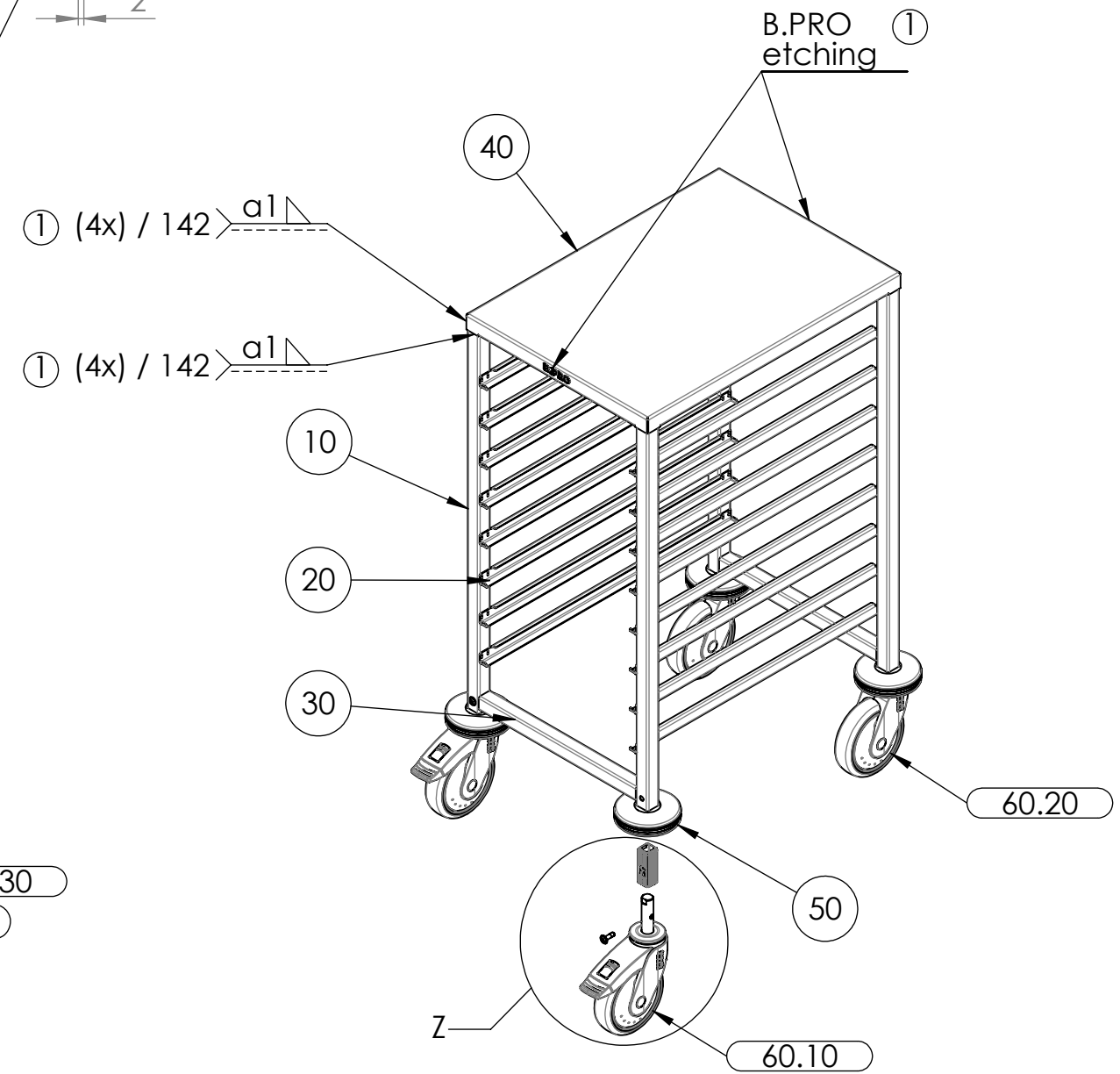
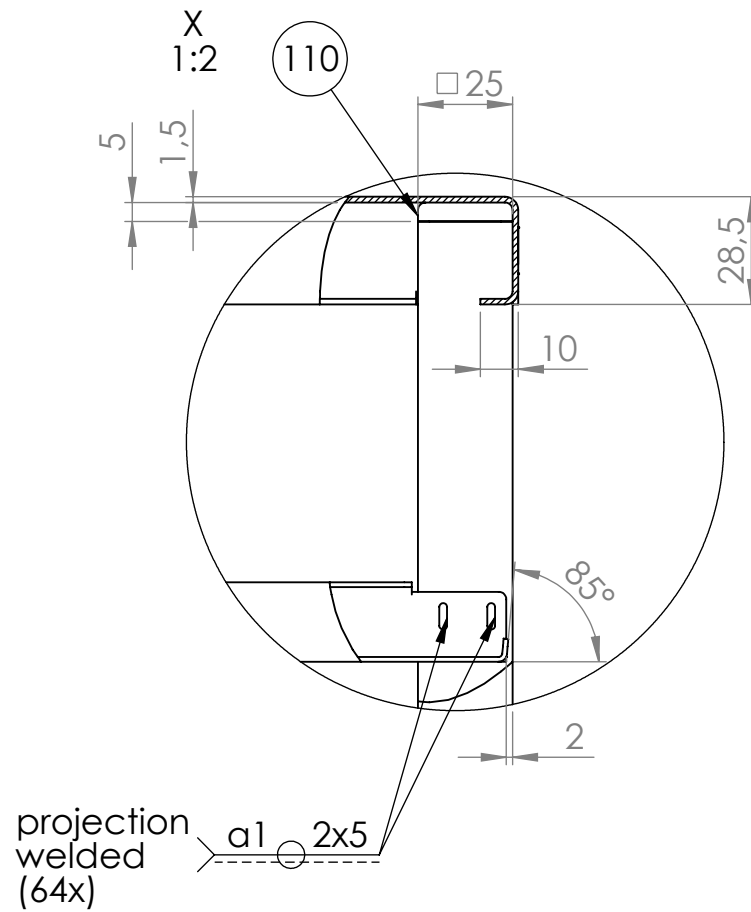
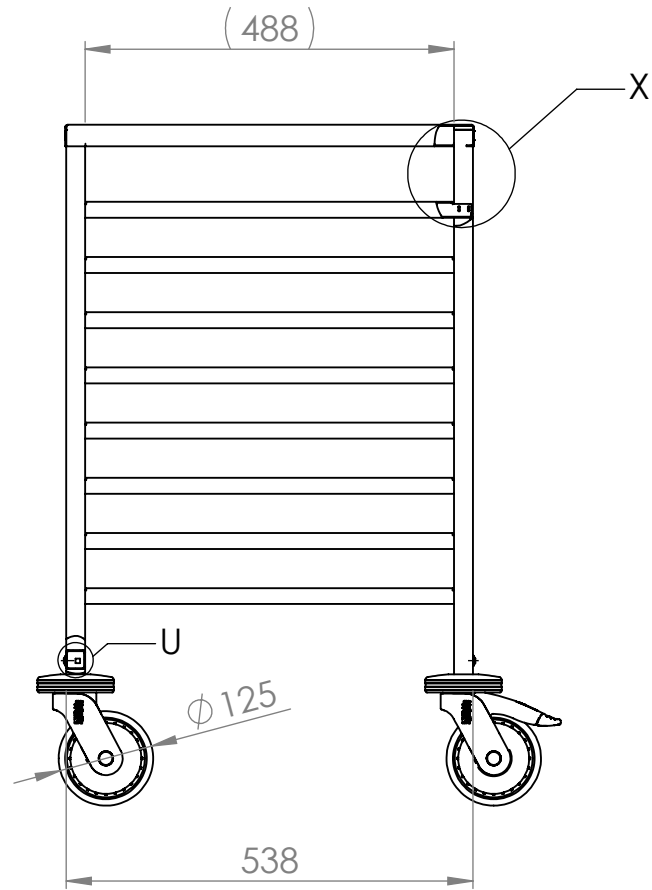
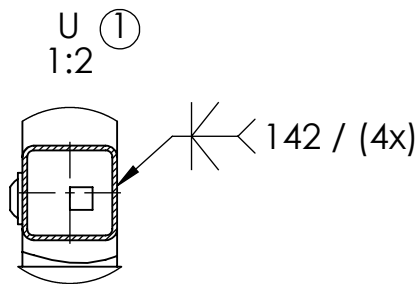
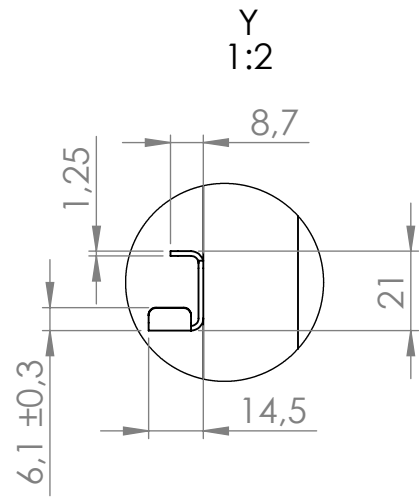
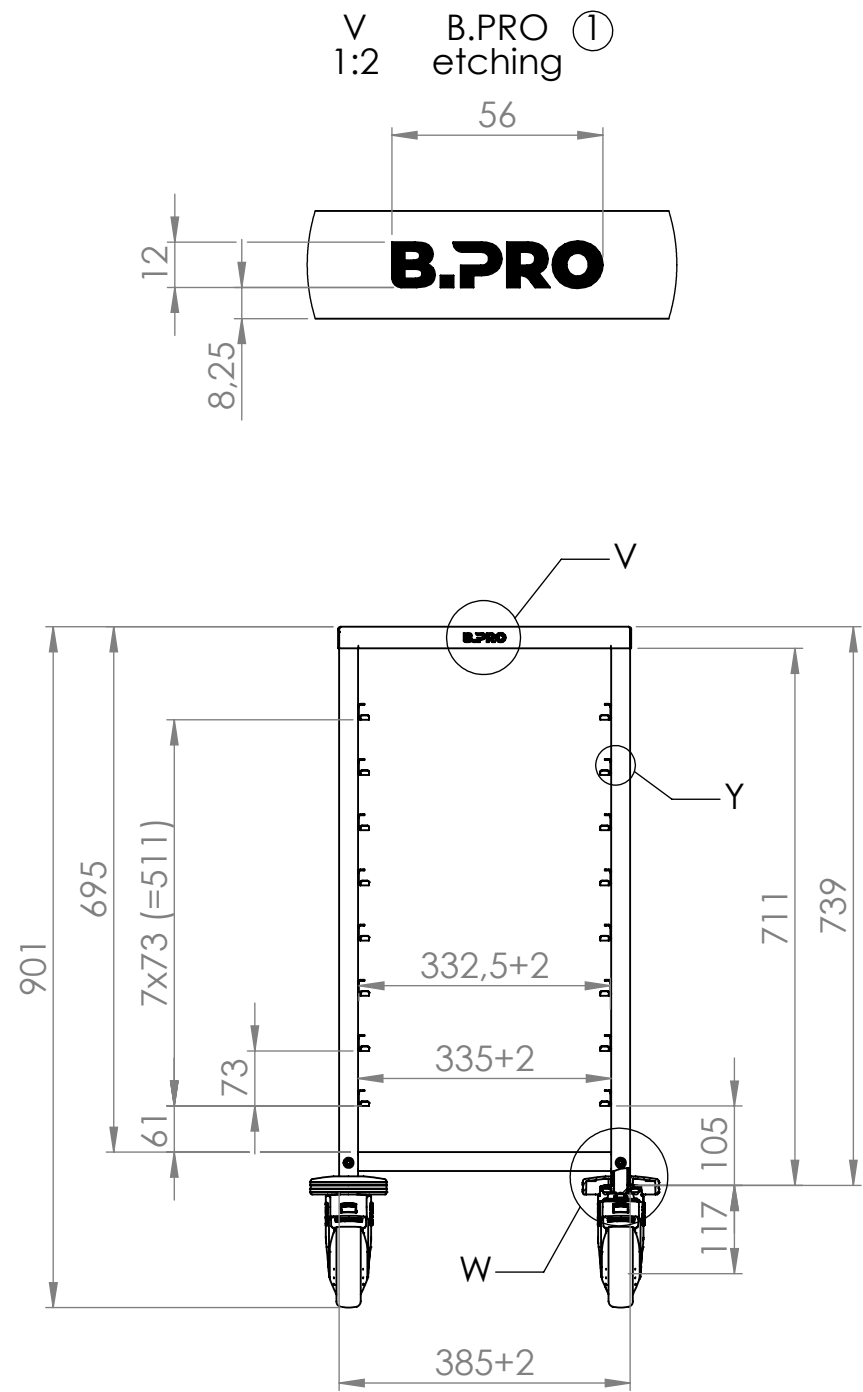


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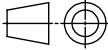


For support bracket pos.20:
- non - dimensioned radii R1
- surface finish 2B

Wall thickness of all tubes: 1,25mm

DIN ISO 13715
-0,1
+0,2

Schweißnähte nach / Welds to / Svary podle ISO 5817-B
Schweißnähte versäubert / Welds cleaned / Svary začištěny

1	322.114.21	Tickness of the tubes changed to 1,25mm; Pos. 60.30 exchanged; welding+logo changed						19.11.2021	PrüferD		
Index	Rev.-No.	Description of modification						Date	Name		
B.PRO		Scale	M 1:10	Group	100	Status	freigegeben	Document type	ZB	Std. paper-size	A2
								Surface			
				Date	Name	Document item-no.		2000268465.02			
		Drawn		19.11.2021	PrüferD						
Tolerances according to ISO 2768-mK ISO 13920-BF		Checked		16.01.2023		KeselC		SAP material-no. 00569966			
		Approved		16.01.2023		KeselC					
Origin		Description									
		RWRA 850/900									
Notice:								2000125247	Sheet	1	of 1